

Title (en)

Method of deforming a circular shaped tube in a U-shaped profile and apparatus for executing this method

Title (de)

Verfahren zum Umformen eines Ausgangsrohrs mit kreisrundem Querschnitt in ein U-förmiges Profil und Vorrichtung zur Durchführung des Verfahrens

Title (fr)

Procédé de déformation d'un tube de départ à section circulaire dans un profilé en forme de U et dispositif pour la réalisation dudit procédé

Publication

EP 0955107 B1 20021204 (DE)

Application

EP 99108220 A 19990427

Priority

DE 19820415 A 19980507

Abstract (en)

[origin: DE19820415C1] The method for forming a vehicle axle tube involves pressing a tube blank (1) into a die (4) using a punch (8) with a convex head (9) to press one half (10) of the tube onto the diametrically opposite half (3). The tube is pressed into a U-shaped cross section The die can be sectional.

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IPC 8 full level

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