

Title (en)

Process for the fabrication of a sleeve , especially for the printing industrie

Title (de)

Verfahren zum Herstellen einer Hülse, insbesondere für die Druckindustrie

Title (fr)

Procédé pour la fabrication d'un manchon en particulier pour l'industrie de l'imprimerie

Publication

**EP 0955160 B1 20040121 (DE)**

Application

**EP 99108139 A 19990426**

Priority

DE 19820498 A 19980507

Abstract (en)

[origin: EP0955160A2] The core roll (1) is coated with release agent and the non-elastic tube (20) is drawn over the core leaving a gap between them. After centering the tube on the roll an elastic compressible material (60,65) is injected between them and cured. Preferred Features: The gap is vented during injection through sealable vents (50) which are closed immediately the gap is filled and further material is then injected to compress the material in the gap. The vents and/or injectors (40) are located in the tube centering device (30).

IPC 1-7

**B41C 1/18**; **B29C 45/14**; **B41N 1/20**; **B41N 1/22**

IPC 8 full level

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CPC (source: EP)

**B41C 1/182** (2013.01); **B41N 6/00** (2013.01)

Cited by

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