

Title (en)

METHOD FOR PRODUCING PARTIALLY EMBOSSED COVER MEMBERS FOR CONTAINERS

Title (de)

VERFAHREN ZUR HERSTELLUNG VON TEILWEISE GEPRÄGTEN DECKELELEMENTEN FÜR BEHÄLTER

Title (fr)

PROCEDE DE PRODUCTION D'ELEMENTS DE COUVERCLE PARTIELLEMENT ESTAMPES POUR RECIPIENTS

Publication

**EP 0960024 A1 19991201 (DE)**

Application

**EP 98949825 A 19981028**

Priority

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- AT 209097 A 19971211

Abstract (en)

[origin: WO9929508A1] The invention relates to the embossing of a foil material with printing marks and pre-sized cover members for food containers (26), said embossing being partly carried out by means of sensors and by means of the regulated tensile force of embossing drums. Said partially embossed cover members (24) comprise a smooth surface area (24b) in the region of the container flange (27) and they are embossed in the rest of the surface area. The surface side (24') facing the container (26) can comprise a heat-sealable coating (25), preferably in the region of the width of the container flange (27). The heat-sealable coating (25') can also be applied in the embossed area (24'), so that the entire area (24') of the cover member is covered with a heat-sealable varnish. Partial embossing of the inventive cover members makes the food containers easy to use by the consumer and their embossed area (24a) also allows for satisfying stacking of said containers at the time of storage.

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