

Title (en)

Apparatus and method for making blades

Title (de)

Vorrichtung und Verfahren zur Herstellung von Lamellen

Title (fr)

Dispositif et procédé de fabrication de lamelles

Publication

EP 0960664 B1 20030702 (DE)

Application

EP 99810431 A 19990514

Priority

CH 114398 A 19980525

Abstract (en)

[origin: EP0960664A1] A press for stamping corrugated profiles into sheet metal, e.g. for fitting to radiators, has a two part construction. A central section is driven by an integral ram (8,9,10) and presses the central part of the profiles via interlocking stamps (12,13) and dies. This action is followed by the whole press head pressing secondary stamps (22,23) into metal sheet each side of the middle profiles. The stamp and die profiles comprise interdigitated plates with rounded edges.

IPC 1-7

B21D 13/02

IPC 8 full level

B21D 13/02 (2006.01)

CPC (source: EP)

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Cited by

US8915113B2; WO2009047088A3

Designated contracting state (EPC)

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