

Title (en)

METHOD FOR THERMOFORMING PLASTIC POTS, FORCE PLUG USED FOR IMPLEMENTING SAME AND POT RESULTING FROM THIS METHOD

Title (de)

VERFAHREN ZUM HERSTELLEN VON BEHÄLTERN AUS KUNSTSTOFF, ZIEHSTEMPEL ZUR VERWENDUNG BEI DEM VERFAHREN UND DURCH DIESES VERFAHREN HERGESTELLTER BEHÄLTER

Title (fr)

PROCEDE DE THERMOFORMAGE DE POTS EN MATIERE PLASTIQUE, POINCON MIS EN OEUVRE DANS CE PROCEDE ET POT OBTENU PAR CE PROCEDE

Publication

**EP 0961681 A1 19991208 (FR)**

Application

**EP 98909548 A 19980217**

Priority

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Abstract (en)

[origin: FR2759623A1] The invention concerns a method in which a pre-heated plastic sheet (120) is drawn with a force plug (4) resting on the plastic sheet (120) by of a plurality of supporting means with reduced surface (40-43) defining between them a disc of material, then cooled and removed from the mould after the force plug (4) has been withdrawn. The distance travelled by the force plug (4) is less than the depth of the mould (1) and, when the force plug reaches the end of its travel, without touching the mould bottom, air is pressure-blown in the direction of the portion of material located between the force plug (4) supporting means.

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