

Title (en)

Method for determining and setting the frame centre and the adjustment positions on rolling stands

Title (de)

Verfahren zur Ermittlung und Festlegung von Gerüstmitte und Anstellpositionen an Walzgerüsten

Title (fr)

Procédé pour déterminer et régler le centre d'une cage et les positions de réglage dans des laminoirs

Publication

EP 0972582 B1 20040908 (DE)

Application

EP 99113474 A 19990713

Priority

DE 19831663 A 19980715

Abstract (en)

[origin: EP0972582A2] Distance pieces (10,11,12,13) with specified dimensions and shaped as rectangular blocks are placed on the opposing machined plane surfaces of the roll chocks (3a, 4a). They are loaded with specified forces produced by roll settings, to determine the center or the roll stand and the actual roll setting positions which are controlled during operation of the rolling mill.

IPC 1-7

B21B 38/10

IPC 8 full level

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CPC (source: EP KR US)

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Cited by

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EP 0972582 A2 20000119; **EP 0972582 A3 20030108**; **EP 0972582 B1 20040908**; AT E275446 T1 20040915; BR 9903399 A 20000905; DE 19831663 A1 20000120; DE 59910433 D1 20041014; ES 2226243 T3 20050316; JP 2000042613 A 20000215; KR 20000011561 A 20000225; TW 418119 B 20010111; US 6134935 A 20001024

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