

Title (en)
CONTAINER END MANUFACTURE

Title (de)
BEHALTERDECKEL HERSTELLUNG

Title (fr)
FABRICATION D'EXTREMITÉ DE RÉCIPIENT

Publication
EP 0975449 A1 20000202 (EN)

Application
EP 98917346 A 19980414

Priority

- GB 9801072 W 19980414
- GB 9707678 A 19970416

Abstract (en)
[origin: WO9846383A1] A can end (13) is manufactured by forming an end shell (5) comprising a seaming flange, chuck wall, centre panel and countersink etc. The end shell is converted to an easy open can end by forming a score and raising a rivet on the centre panel, and attaching a tab to the rivet. The end is subsequently reformed by moving the centre panel (9) relative to the seaming flange (7) to raise the centre panel to a height above the level of the seaming flange. The end is secured to a can body which has been filled with product, and then reformed a second time to lower the centre panel (9) to a height below the level of the seaming flange (7), in order to reduce the headspace within the package.

IPC 1-7
B21D 51/38

IPC 8 full level
B21D 51/44 (2006.01); **B21D 51/38** (2006.01)

CPC (source: EP)
B21D 51/38 (2013.01)

Citation (search report)
See references of WO 9846383A1

Designated contracting state (EPC)
AT BE CH DE DK ES FI FR GB GR IE IT LI NL PT SE

DOCDB simple family (publication)
WO 9846383 A1 19981022; AT E213675 T1 20020315; AU 7059198 A 19981111; DE 69803980 D1 20020404; EP 0975449 A1 20000202; EP 0975449 B1 20020227; GB 9707678 D0 19970604; JP 2001519720 A 20011023; JP 4119488 B2 20080716

DOCDB simple family (application)
GB 9801072 W 19980414; AT 98917346 T 19980414; AU 7059198 A 19980414; DE 69803980 T 19980414; EP 98917346 A 19980414; GB 9707678 A 19970416; JP 54361598 A 19980414