

Title (en)
CONTAINER END MANUFACTURE

Title (de)
BEHALTERDECKEL HERSTELLUNG

Title (fr)
FABRICATION D'EXTREMITE DE RECIPIENT

Publication
EP 0975449 A1 20000202 (EN)

Application
EP 98917346 A 19980414

Priority

- GB 9801072 W 19980414
- GB 9707678 A 19970416

Abstract (en)
[origin: WO9846383A1] A can end (13) is manufactured by forming an end shell (5) comprising a seaming flange, chuck wall, centre panel and countersink etc. The end shell is converted to an easy open can end by forming a score and raising a rivet on the centre panel, and attaching a tab to the rivet. The end is subsequently reformed by moving the centre panel (9) relative to the seaming flange (7) to raise the centre panel to a height above the level of the seaming flange. The end is secured to a can body which has been filled with product, and then reformed a second time to lower the centre panel (9) to a height below the level of the seaming flange (7), in order to reduce the headspace within the package.

IPC 1-7
B21D 51/38

IPC 8 full level
B21D 51/44 (2006.01); **B21D 51/38** (2006.01)

CPC (source: EP)
B21D 51/38 (2013.01)

Designated contracting state (EPC)
AT BE CH DE DK ES FI FR GB GR IE IT LI NL PT SE

DOCDB simple family (publication)
WO 9846383 A1 19981022; AT E213675 T1 20020315; AU 7059198 A 19981111; DE 69803980 D1 20020404; EP 0975449 A1 20000202; EP 0975449 B1 20020227; GB 9707678 D0 19970604; JP 2001519720 A 20011023; JP 4119488 B2 20080716

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GB 9801072 W 19980414; AT 98917346 T 19980414; AU 7059198 A 19980414; DE 69803980 T 19980414; EP 98917346 A 19980414; GB 9707678 A 19970416; JP 54361598 A 19980414