

Title (en)

Method and device for the manufacture of a tube from strip material

Title (de)

Verfahren und Vorrichtung zum Herstellen eines Rohres aus Bandmaterial

Title (fr)

Procédé et dispositif pour la fabrication d'un tube à partir de matériau en bande

Publication

EP 0976466 B1 20020814 (DE)

Application

EP 99109817 A 19990519

Priority

DE 19834400 A 19980730

Abstract (en)

[origin: EP0976466A2] The method of making thin wall metal tubes involves cold forming a thin metal blank into an increasing curved section with the edges (4) closed and then welded together. The partially formed blank (3) is first twisted around a quarter turn and, prior to welding closed, is rotated back slightly. The claims also include a machine for carrying out the method.

IPC 1-7

B21C 37/08

IPC 8 full level

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CPC (source: EP)

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Cited by

CN106031936A; CN102847744A; EP1466676A1; CN108895213A; CN117020409A

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