

Title (en)  
BOTTLE COLLECTION AND PALETTIZATION

Title (de)  
VORRICHTUNG ZUM SAMMELN UND PALETTIEREN VON FLASCHEN

Title (fr)  
DISPOSITIF DE COLLECTE ET DE PALETTISATION DE BOUTEILLES

Publication  
**EP 0977695 A1 20000209 (DE)**

Application  
**EP 98922765 A 19980423**

Priority  
• DE 29707324 U 19970423  
• EP 9802399 W 19980423

Abstract (en)  
[origin: WO9847795A1] The present invention relates to a method and device for collecting and palettizing bottles (3), including empty plastic bottles which are supplied in one or more lines one after the other from a bottle making machine (36) or a bottle conveyor (8) to the collecting unit (4), where there are transferred to one or more intermediary supports (6) and stacked in layers (25). Once loaded, said intermediary supports (6) are then conveyed to a palett loader (7). The intermediary supports (6) go round in circles within the collecting and palettizing facility (2) and can also be transferred to a store (37) for provisional storage.

IPC 1-7  
**B65G 47/08**; **B65G 57/00**; **B65B 35/30**

IPC 8 full level  
**B65B 35/30** (2006.01); **B65G 47/08** (2006.01); **B65G 57/00** (2006.01)

CPC (source: EP)  
**B65B 35/30** (2013.01); **B65G 47/088** (2013.01); **B65G 57/00** (2013.01)

Citation (search report)  
See references of WO 9847795A1

Cited by  
NL2009988C2

Designated contracting state (EPC)  
AT BE CH DE ES FR GB IT LI NL SE

DOCDB simple family (publication)  
**WO 9847795 A1 19981029**; AT E213483 T1 20020315; AU 732238 B2 20010412; AU 7528498 A 19981113; DE 29707324 U1 19980903; DE 59803132 D1 20020328; EP 0977695 A1 20000209; EP 0977695 B1 20020220; ES 2169517 T3 20020701

DOCDB simple family (application)  
**EP 9802399 W 19980423**; AT 98922765 T 19980423; AU 7528498 A 19980423; DE 29707324 U 19970423; DE 59803132 T 19980423; EP 98922765 A 19980423; ES 98922765 T 19980423