

Title (en)
Method of making a lockable container

Title (de)
Verfahren zur Herstellung eines verschliessbaren Behälters

Title (fr)
Procédé de fabrication d' un récipient verrouillable

Publication
EP 0980726 A3 20010816 (DE)

Application
EP 99116207 A 19990817

Priority
DE 19837779 A 19980820

Abstract (en)
[origin: EP0980726A2] The container has body (1) and intermediate ring (3) of esp. aluminum or tinplate, and an edge flange and lid (4) of esp. aluminum foil. A common blank for intermediate ring and container body is punched out, and deep-drawn. The size of the overall impression is a result of ring width and body height. A cut is made in the vertical section of the wall between ring and body. The edge flange of the container body, the inner edge of the ring, and/or a rolled part are formed from the step. The deep-drawn container is then widened.

IPC 1-7
B21D 51/26; **B21D 51/38**

IPC 8 full level
B21D 51/26 (2006.01)

CPC (source: EP)
B21D 51/26 (2013.01); **B21D 51/2646** (2013.01)

Citation (search report)

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