

Title (en)

Method of making a lockable container

Title (de)

Verfahren zur Herstellung eines verschliessbaren Behälters

Title (fr)

Procédé de fabrication d' un récipient verrouillable

Publication

EP 0980726 A3 20010816 (DE)

Application

EP 99116207 A 19990817

Priority

DE 19837779 A 19980820

Abstract (en)

[origin: EP0980726A2] The container has body (1) and intermediate ring (3) of esp. aluminum or tinplate, and an edge flange and lid (4) of esp. aluminum foil. A common blank for intermediate ring and container body is punched out, and deep-drawn. The size of the overall impression is a result of ring width and body height. A cut is made in the vertical section of the wall between ring and body. The edge flange of the container body, the inner edge of the ring, and/or a rolled part are formed from the step. The deep-drawn container is then widened.

IPC 1-7

B21D 51/26; **B21D 51/38**

IPC 8 full level

B21D 51/26 (2006.01)

CPC (source: EP)

B21D 51/26 (2013.01); **B21D 51/2646** (2013.01)

Citation (search report)

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- [DA] GB 1110647 A 19680424 - ALUSUISSE
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DOCDB simple family (publication)

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