

Title (en)  
Lid and method of manufacturing it

Title (de)  
Deckel und Verfahren zur Herstellung desselben

Title (fr)  
Couvercle et procédé pour sa fabrication

Publication  
**EP 0983947 B2 20081001 (DE)**

Application  
**EP 98810866 A 19980901**

Priority  
EP 98810866 A 19980901

Abstract (en)  
[origin: EP0983947A1] A lid (10) e.g. for a food container, consists of a carrier material (5), a printed section and a sealing layer with a shoulder region (4). The lid has a printed pattern on the inside and/or outside, and the pattern (11) has a thickness of 2-20  $\mu$ m.

IPC 8 full level  
**B65D 77/20** (2006.01)

CPC (source: EP US)  
**B65D 77/20** (2013.01 - EP US); **B65D 77/2024** (2013.01 - EP US); **Y10T 428/24843** (2015.01 - EP US); **Y10T 428/2817** (2015.01 - EP US)

Citation (opposition)  
Opponent :

- WO 9826931 A1 19980625 - TEICH AG [AT], et al
- DE 2408287 A1 19750828 - TSCHEULIN ALUMINIUM

Cited by  
EP2149447A1; EP2088092A1; DE202011005157U1; NL2028740B1; WO2009097961A1; EP1281631B2

Designated contracting state (EPC)  
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