

Title (en)
Method of producing vehicle steering wheels, in particular steering wheels with a covering of valuable material; and steering wheels produced using such a method

Title (de)
Verfahren zum Herstellen von Kraftfahrzeuglenkrädern, insbesondere Lenkräder mit einer Hülle aus hochwertigem Material, und durch ein solches Verfahren hergestellte Lenkräder

Title (fr)
Procédé pour fabriquer des volants de direction de véhicule, en particulier des volants avec un revêtement de matériaux de haute valeur, et des volants fabriqués avec un tel procédé

Publication
EP 0985590 B1 20030702 (EN)

Application
EP 99117281 A 19990902

Priority
IT TO980743 A 19980903

Abstract (en)
[origin: EP0985590A2] The method provides for forming a supporting structure (2) of the steering wheel (1), the structure having a metal core (5) and an outer cover layer (6) of polymer material; for each portion (4) of the structure (2) to be covered with valuable material (e.g. brier), two curved preformed half-shells (11, 12) of multilayer composite material are formed of such shape and size as to fit, facing each other, on opposite sides about the corresponding portion (4) of the structure (2), so as to define a substantially continuous, tubular shell (13); the portion (4) of the structure (2) is wound, over the outer cover layer (6), with at least one layer (9) of cloth (10) impregnated with a polymer resin and to which the preformed half-shells (11, 12) are applied; and polymerization of the polymer resin, conducted in a heated mold, ensures adhesion of the half-shells (11, 12) to each other and to the structure (2). Each portion (4) of the structure (2) also has two diametrically-opposite, circumferential grooves (7) formed in the outer cover layer (6) to permit thermal expansion, without stressing the half-shells (11, 12), of the polymer material of which the outer cover layer (6) is made. <IMAGE>

IPC 1-7
B62D 1/06

IPC 8 full level
B29D 99/00 (2010.01); **B62D 1/06** (2006.01)

CPC (source: EP US)
B62D 1/06 (2013.01 - EP US)

Cited by
EP1642805A3; DE10249372B4; CN109421294A; US2015353119A1; EP1352804A1; EP1384642A1; EP1026066A3; US7741581B2; US6365875B1; WO2009004660A1; EP1384642B1; TWI503248B

Designated contracting state (EPC)
DE ES FR GB IT SE

DOCDB simple family (publication)
EP 0985590 A2 20000315; EP 0985590 A3 20001213; EP 0985590 B1 20030702; DE 69909199 D1 20030807; DE 69909199 T2 20040415; ES 2202976 T3 20040401; IT 1303558 B1 20001114; IT TO980743 A0 19980903; IT TO980743 A1 20000303; JP 2000118413 A 20000425; US 6524515 B1 20030225

DOCDB simple family (application)
EP 99117281 A 19990902; DE 69909199 T 19990902; ES 99117281 T 19990902; IT TO980743 A 19980903; JP 25087599 A 19990903; US 38767999 A 19990831