

Title (en)

Process for treating flocks of a flocket support and the product obtained

Title (de)

Verfahren zur Behandlung des Flocks einer geflockten Unterlage und das so erhaltene Produkt

Title (fr)

Procédé de traitement des flocks d'un support flocké et produit obtenu par ce procédé

Publication

**EP 0989227 B1 20060712 (FR)**

Application

**EP 99402205 A 19990908**

Priority

FR 9811791 A 19980922

Abstract (en)

[origin: EP0989227A2] Flocks, already attached to the substrate, are lightly impregnated with polymer resin in aqueous emulsion in a bath. The material, thus impregnated, is dried. The resin attaches any loose flock fibers to the substrate. It limits ink penetration into the flock, in any subsequent printing stage. An Independent claim is included for the product of such manufacture. Preferred features: The resin content in the aqueous bath is preferably 2-12 dry wt%, especially 6-7%. Impregnation density is 100-150 g/m<2>. The resin is deposited in a moist environment on the flocked side only. Processes typically involve moistening, coating or atomization. Following impregnation, excess resin solution is wrung out using pressure rollers, which also even-out the deposit.

IPC 8 full level

**D06P 5/00** (2006.01); **B44C 1/17** (2006.01); **D06N 3/00** (2006.01); **D06Q 1/12** (2006.01)

CPC (source: EP)

**D06N 3/004** (2013.01); **D06P 5/001** (2013.01); **D06Q 1/12** (2013.01)

Cited by

EP1795646A3

Designated contracting state (EPC)

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE

DOCDB simple family (publication)

**EP 0989227 A2 20000329**; **EP 0989227 A3 20000405**; **EP 0989227 B1 20060712**; AT E332996 T1 20060815; DE 69932298 D1 20060824; DE 69932298 T2 20070705; ES 2268837 T3 20070316; FR 2783441 A1 20000324; FR 2783441 B1 20001020

DOCDB simple family (application)

**EP 99402205 A 19990908**; AT 99402205 T 19990908; DE 69932298 T 19990908; ES 99402205 T 19990908; FR 9811791 A 19980922