

Title (en)  
Method for stamping and stacking of sheet metal lamellae

Title (de)  
Verfahren zum Stanzen und Paketieren von Stanzblechen

Title (fr)  
Méthode pour l'estampage et paqueter des pièces lamellaires

Publication  
**EP 0993887 B1 20050810 (DE)**

Application  
**EP 99120317 A 19991012**

Priority  
DE 19847552 A 19981015

Abstract (en)  
[origin: EP0993887A2] The separator (16) is used to separate the stack of punched metal sheets (8,8a) comprises two or more wedge components (17) designed to be driven into the stack at a given height, in a direction essentially at right angles to the length axis (22) of the shaft on which the sheets are stacked. An Independent claim is also included for a punching and stacking method using this machine.

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**B21D 43/22**; **B21D 28/22**; **B65G 57/06**

IPC 8 full level  
**B21D 28/22** (2006.01); **B21D 43/22** (2006.01); **B65G 57/06** (2006.01)

CPC (source: EP US)  
**B21D 28/22** (2013.01 - EP US); **B21D 43/22** (2013.01 - EP US); **Y10T 83/2044** (2015.04 - EP US); **Y10T 83/2048** (2015.04 - EP US); **Y10T 83/2074** (2015.04 - EP US); **Y10T 83/2179** (2015.04 - EP US); **Y10T 83/222** (2015.04 - EP US); **Y10T 83/7487** (2015.04 - EP US); **Y10T 83/9425** (2015.04 - EP US)

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