

Title (en)

PROCESS AND INSTALLATION FOR ROLLING A METAL STRIP

Title (de)

VERFAHREN UND EINRICHTUNG ZUM WALZEN EINES METALLBANDES

Title (fr)

PROCEDE ET DISPOSITIF DE LAMINAGE D'UNE BANDE METALLIQUE

Publication

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Application

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Priority

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Abstract (en)

[origin: DE19729773C1] A process is disclosed for rolling a metal strip, in particular a steel strip, in a cold rolling train (2) followed by an annealing section (3) and a temper pass section (4). The outgoing or set thickness of the metal strip when it leaves the cold rolling mill (2) is determined as a function of the set hardness and set thickness of the metal strip when it leaves the temper pass section (4).

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