

Title (en)

A method apparatus for use in forming articles from rods or bars of metal

Title (de)

Verfahren und Vorrichtung zum Herstellen von Gegenständen aus Metallstäben oder Röhren

Title (fr)

Procédé et dispositif de fabrication de produits à partir de barres ou de tubes en métal

Publication

**EP 0998996 A2 20000510 (EN)**

Application

**EP 99307775 A 19991001**

Priority

GB 9821260 A 19981001

Abstract (en)

A method of forming a basket shaped article from a plurality of metal bars secured together in a parallel relationship comprises securing one end of the said plurality of metal bars in a fixed gripper ring and securing the other end in a rotatable gripper ring. The rotatable gripper ring is rotated in one direction to impart a twist to the bars. It is then rotated the opposite direction to partially untwist the bars. The initial twist is greater than 360 DEG . <IMAGE>

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