

Title (en)

WINDING METHOD, DEVICE FOR SEPARATING A TAPE FROM THE TAPE WINDER

Title (de)

WICKELVERFAHREN, BAHNTRENNVORRICHTUNG UND BAHNWICKLER

Title (fr)

PROCEDE DE BOBINAGE, DISPOSITIF DE SEPARATION DE BANDE ET BOBINEUSE DE BANDE

Publication

EP 0999991 A1 20000517 (DE)

Application

EP 98929372 A 19980525

Priority

- CH 182497 A 19970730
- EP 9803067 W 19980525

Abstract (en)

[origin: WO9906313A1] According to the invention, the winding of a continuous material strip (B) on a series of reel spools (16, 26, 36) using a tape winder (11, 21, 31), at least a moveable return roller (18, 28, 38) and a separation device (10, 20, 30) is made possible due to the fact that the front end (E1) of the material strip (B), formed as a result of actuating the separation device, is brought into winding contact with the reel spool under the effect of an arc-shaped air flow (L) extending on at least one quarter approximately of the spool circumference, at least on virtually the whole width of the reel spool (16, 26, 36) and up to the vicinity of the contact line (K) between the tape winder (11, 21, 31) and the adjacent reel spool. The separation device (10, 20, 30) comprises a vacuum column (200, 300) extending on virtually the whole reel spool length and connected to a guiding wall (203, 303) surrounding like an arc the reel spool on at least one quarter of its circumference, as well as a serrated blade (201, 301) intended to bring into winding contact with the reel spool the front end (E1) of the material strip (B), formed as a result of actuating the separation device, under the effect of an arc-shaped air flow (L) extending on at least one quarter of the spool circumference, at least on virtually the whole width of the reel spool and up to the vicinity of the contact line (K) between the tape winder and the adjacent reel spool.

IPC 1-7

B65H 19/22; **B65H 19/26**

IPC 8 full level

B65H 19/22 (2006.01); **B65H 19/26** (2006.01); **B65H 23/00** (2006.01)

CPC (source: EP US)

B65H 19/26 (2013.01 - EP US); **B65H 23/00** (2013.01 - EP US); **B65H 2301/41426** (2013.01 - EP US)

Citation (search report)

See references of WO 9906313A1

Designated contracting state (EPC)

AT BE CH DE DK ES FI FR GB IT LI NL SE

DOCDB simple family (publication)

WO 9906313 A1 19990211; AT E223347 T1 20020915; DE 59805441 D1 20021010; EP 0999991 A1 20000517; EP 0999991 B1 20020904; JP 2002509510 A 20020326; US 6305635 B1 20011023

DOCDB simple family (application)

EP 9803067 W 19980525; AT 98929372 T 19980525; DE 59805441 T 19980525; EP 98929372 A 19980525; JP 51041599 A 19980525; US 46360200 A 20000128