

Title (en)  
Buckling folder with adjustable folding gap

Title (de)  
Stauchfalzmaschine mit einstellbaren Falzspaltweiten

Title (fr)  
Pliuse à poches avec intervalles réglables pour le pliage

Publication  
**EP 1004531 A3 20000823 (DE)**

Application  
**EP 99119475 A 19990930**

Priority  
DE 29820796 U 19981120

Abstract (en)  
[origin: EP1004531A2] The machine automatically adjusts the folding rollers (W1-W5) to give different seam widths dependent on the measured or computed thickness of the paper sheet or stack passing through the seam gap (F1-F4). Each adjustable roller is mounted on a pair of coaxial swing arms (22) actuated by an electrically-controlled adjuster against spring action (26) and under control of an electronic computer. The adjusters (S1-S5) consists of pneumatic rams functioning in cascade and whose working strokes are added together. These strokes can have different values, that of each ram being double that of the one preceding it.

IPC 1-7  
**B65H 45/14**

IPC 8 full level  
**B65H 45/14** (2006.01); **B65H 45/16** (2006.01)

CPC (source: EP US)  
**B65H 45/144** (2013.01 - EP US); **B65H 45/147** (2013.01 - EP US); **B65H 45/148** (2013.01 - EP US); **B65H 2511/13** (2013.01 - EP US);  
**B65H 2511/22** (2013.01 - EP US)

Citation (search report)  
• [A] EP 0511488 A1 19921104 - BAEUERLE GMBH MATHIAS [DE]  
• [A] US 4225128 A 19800930 - HOLYOKE ROBERT H  
• [A] US 4032133 A 19770628 - STEFFENS CHARLES J, et al

Cited by  
EP1588973A1; EP1201590A3; FR2867718A1; US7220223B2

Designated contracting state (EPC)  
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE

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