

Title (en)

PHOSPHATING METHOD ACCELERATED BY N-OXIDES

Title (de)

MIT N-OXIDEN BESCHLEUNIGTES PHOSPHATIERVERFAHREN

Title (fr)

PROCEDE DE PHOSPHATATION ACCELEREE PAR N-OXYDES

Publication

EP 1005578 B1 20021009 (DE)

Application

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Abstract (en)

[origin: WO9907916A1] The invention relates to an acidic aqueous phosphating solution, containing 0.2 to 3g/l zinc ions, 3 to 50g/l phosphate ions, calculated as PO₄<3->, and 0.05 to 4 g/l of an organic N-oxide. The N-oxide is preferably chosen from the N-oxides of substituted or non-substituted pyridines and morpholines, especially from pyridine-N-oxide, 2-methylpyridine-N-oxide, 4-methylpyridine-N-oxide, morpholine-N-oxide and N-methylmorpholine-N-oxide. The phosphating solution contains a co-accelerator; preferably chlorate, hydrogen peroxide, nitroguanidine and/or m-nitrobenzol sulfonate.

IPC 1-7

C23C 22/12; C23C 22/36

IPC 8 full level

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CPC (source: EP US)

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