

Title (en)
Method for manufacture of sticks

Title (de)
Verfahren zum Herstellen eines Stiftes

Title (fr)
Procédé de production de batonnets

Publication
EP 1005807 B1 20060104 (DE)

Application
EP 99121505 A 19991028

Priority
DE 19855210 A 19981130

Abstract (en)
[origin: EP1005807A2] The tip holder (16) is inserted into an injection mold, the material injected and after having become rigid, the tip holder is screwed into the main holding element (12). The inner thread (28) breaks off and stays connected with the main holding element. The stick comprises a colored tip (22) accommodated with one end in a specific holding element (16) with an outer thread (18), and a shaft (10), movable joined to the main holding element (12). The main holding element has an inner thread (28), matching the outer thread of the tip holding element and positioned above a predetermined breaking point (26). The tip holder is inserted into an injection mold, the material injected and after having become rigid, the tip holder is screwed into the main holding element. The inner thread breaks off and stays connected with the main holding element.

IPC 8 full level
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