Abstract (en)

The present invention provides a work piece processing system capable of classifying and accumulating machined products based on their objects, efficiently accumulating them in a limited area, and simply creating a relevant control programs. A work piece processing system comprises a work piece machining device 1, a transfer device 2, a control device 3, and an automatic programming device 4. The automatic programming device 4 generates a machining program 13 and a classification and accumulation program 15 based on product shape information 7a and classification information 9.