

Title (en)

METHOD AND APPARATUS FOR PRODUCING HELICALLY WOUND LOCK-SEAM TUBING

Title (de)

VERFAHREN UND VORRICHTUNG ZUM HERSTELLEN VON GEFALZTEN SCHRAUBENNAHTROHREN

Title (fr)

PROCEDE ET APPAREIL DE PRODUCTION D'UN TUBE A SERTISSAGE ENROULE DE MANIERE HELICOIDALE

Publication

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Application

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Abstract (en)

[origin: WO9627455A1] In a method for producing helically wound lock-seam tubing (33), a metal strip is fed to a forming head in which the tubing is formed. In order to prevent lock-seam slip, a clinching roller device (30-40) forms interlocking spaced deformations (41) on the lock-seam (37). An apparatus for such production comprises a clinching roller (30) provided with a recess (40) for forming the deformations (41) against a counter-roller (34).

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