

Title (en)
Ornamental element and production method

Title (de)
Schmuckstück und Verfahren zur Herstellung hiervon

Title (fr)
Element ornemental et sa méthode de production

Publication
EP 1016356 A1 20000705 (EN)

Application
EP 99830787 A 19991221

Priority
IT FI980282 A 19981229

Abstract (en)
Ornamental element with tubular shape formed by a hollow wire (3), made of precious or non-precious metal, having a substantially quadrilateral section and wound helically around a longitudinal axis to form coils arranged in a side-by-side relationship. The ends of the wire are connected by a substantially filiform tie rod (5) extending within said coils along said axis. The method of production comprises winding a bimetallic wire, formed by a layer of precious metal fixed to a non-precious metal, inner core, on a support mandrel (6) of non-precious material, subsequently emptying of the bimetallic wire and removal of the support mandrel by chemical treatment, and connecting the ends of the workpiece by a tie rod (5), such as a small chain, extending within the coils (4). <IMAGE>

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