

Title (en)

Method for forming and further processing of small stacks of sheet material

Title (de)

Verfahren zur Bildung und Weiterverarbeitung von kleinen Blattgutstapeln

Title (fr)

Procédé pour la formation et le traitement ultérieur de petites piles de produits en feuilles

Publication

EP 1018409 B1 20030326 (DE)

Application

EP 98124494 A 19981228

Priority

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- US 47335499 A 19991228

Abstract (en)

[origin: EP1018409A1] The sheet stack separation and processing method uses a planar cutting machine (1) for separation of a small sheet stack from a sheet material stack, supported on a table which is divided into a rear section (5) supporting the residual sheet stack and a relatively movable front section (9) for receiving the cut section of the sheet stack. The latter is displaced perpendicular to its feed direction for separation into part stacks, rotated through 90 degrees before feeding back to the table rear section for further cutting. The obtained small stacks (25) are received between a pair of rails for transfer to a subsequent processing station.

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IPC 8 full level

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Cited by

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