

Title (en)

Method of manufacturing a contact for a vacuum switch

Title (de)

Verfahren zum Herstellen einer Kontaktanordnung für eine Vakuumschaltröhre

Title (fr)

Procédé de fabrication d'un contact pour interrupteur à vide

Publication

**EP 1022760 A3 20010502 (DE)**

Application

**EP 00100967 A 20000119**

Priority

DE 19902500 A 19990122

Abstract (en)

[origin: EP1022760A2] A contact piece (10,20) is pressed directly onto the surface of a contact carrier (1,2), leaving a gap along the contact surface. A solder material is arranged in regions directly adjoining the gap, between the contact piece and contact carrier. Under vacuum, the solder material is melted by heating and the molten material penetrates the gap between the contact carrier and the contact piece.

IPC 1-7

**H01H 33/66; H01H 11/04**

IPC 8 full level

**H01H 33/664** (2006.01); **H01H 1/02** (2006.01); **H01H 11/04** (2006.01)

CPC (source: EP US)

**H01H 33/664** (2013.01 - EP US); **H01H 1/0206** (2013.01 - EP US); **H01H 11/045** (2013.01 - EP US); **Y10T 29/49208** (2015.01 - EP US);  
**Y10T 29/4921** (2015.01 - EP US); **Y10T 29/49211** (2015.01 - EP US); **Y10T 29/49213** (2015.01 - EP US)

Citation (search report)

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- [A] GB 415221 A 19340823 - CLEMENTS ALBERT LAISE
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CN117548886A; WO2012098003A1; WO2022069263A1

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DOCDB simple family (publication)

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DE 19902500 B4 20040722; DE 50011875 D1 20060126; ES 2255470 T3 20060701; US 6574864 B1 20030610

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