

Title (en)

Method and device for forming of metals

Title (de)

Verfahren und Vorrichtung zur Umformung von Metallen

Title (fr)

Procédé et dispositif de formage des métaux

Publication

EP 1025925 B1 20020410 (DE)

Application

EP 99810499 A 19990607

Priority

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- EP 99810086 A 19990202
- EP 99810464 A 19990527

Abstract (en)

[origin: EP1025925A1] The deforming process involves clamping the metal part (2) in a clamping device (4) to form a forging cavity (13) in the swage (5) with the part clamped to take forging forces directly; applying a forging hammer (7) to force metal into the forging cavity, exerting pressure on the hammer so that the mechanical stress is within the Hooke elastic region, applying a pulse with the hammer so that the metal passes into the flowing region and repeating the last two stages.

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B21J 5/08

IPC 8 full level

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CPC (source: EP KR)

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