

Title (en)  
Composite yarn and method of manufacturing same

Title (de)  
Verbundgarn und verfahren zur dessen herstellung

Title (fr)  
Fils composites et sa methode de fabrication

Publication  
**EP 1028182 A1 20000816 (EN)**

Application  
**EP 00102785 A 20000210**

Priority  
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Abstract (en)  
A composite yarn and a method at manufacturing same are disclosed which make it possible to produce a fine spun twisted union yarn (33) with natural grandrelle-like patterns. In particular, a manufacturing method of a fine spun twisted union yarn (33) is disclosed where the feed rate or feeding time of one of two fiber bundles (321, 322) is varied according to a 1/f fluctuation, and the one fiber bundle is spun and twisted with the other fiber bundle, so that the one fiber bundle appears and disappears alternately on the periphery of the spun twisted union yarn (33). <IMAGE>

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Citation (search report)  
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**EP 00102785 A 20000210**; CN 00100748 A 20000202; KR 20000005885 A 20000209; US 50247100 A 20000211