

Title (en)
MACHINE CONTROL SYSTEMS

Title (de)
MASCHINENSTEUERUNGSSYSTEM

Title (fr)
SYSTEMES DE COMMANDE MACHINE

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Application
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Abstract (en)
[origin: WO9925056A1] Methods and apparatus for enhancing operations of manufacturing machines, including armature winding machines, utilizing a programmable motion controller and a servo motor and, in different embodiments, an industrial computer or a programmable logic controller. Synchronous parallel sequencing by which one machine operation is initiated before the preceding machine operation is completed is used to increase production speeds of manufacturing machines. Armature winding machines are operated to have S-curve acceleration and deceleration ramps which may be independent of one another.

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