

Title (en)
SHEET HOT ROLLING MILL

Title (de)
WARMBANDWALZWERK

Title (fr)
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Publication
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Application
EP 99940680 A 19990906

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• JP 25316198 A 19980908

Abstract (en)
A finishing mill (30) included in a hot rolling mill system has a front stage (31) and a back stage (32). The front stage (31) is provided with two or more CVC rolling mills (31A, 31B) and the back stage (32) is provided with two or more different-diameter-roll mills (32A, 32B). When producing a thin sheet of 1.2 mm or below in thickness by rolling, the formation of crown and edge-drop can be suppressed and the formation of pincher in a tail end part of the sheet can be prevented, so that a rolled sheet can be smoothly manufactured. <IMAGE>

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B21B 1/26; **B21B 13/14**; **B21B 45/00**; **B21B 37/40**; **B21B 37/28**

IPC 8 full level
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CPC (source: EP KR)
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Cited by
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