

Title (en)  
Wrapper for cigarette packs and apparatus for manufacturing the same

Title (de)  
Gebindepackung für Zigaretten sowie Vorrichtung zum Herstellen derselben

Title (fr)  
Emballage pour cartouche de cigarettes ainsi que procédé pour sa fabrication

Publication  
**EP 1035039 A2 20000913 (DE)**

Application  
**EP 99121442 A 19991028**

Priority  
US 26682399 A 19990312

Abstract (en)  
The continuous rectilinear plane of separation between the rows of packets extends in the area of an outer wrapper side wall(18) formed by overlapping and connecting of edge strips(21,23). The weakened line or perforation line(27) in the wrapper side wall extends outside the overlapping(24) formed by the edge strips along the plane of separation. An Independent claim is included for a device for making a perforation line in a material web or blank of foldable packing material such as paper, film or cardboard used to make outer wrappers of cigarette packet bundles A perforation is made by a perforating knife with a number of saw-tooth type points located next to each other and which move over the material.

Abstract (de)  
Packungen für eine Gruppe von Zigarettenpackungen, die von einer Außenumhüllung (11) aus Papier, Folie, dünnem Karton oder dergleichen umgeben sind, weisen als Öffnungshilfe eine Perforationslinie (27) im Bereich einer lang gestreckten Seitenwand (18) auf. Die Perforationslinie ist im Bereich einer Teilungsebene zwischen Teilgruppen der Zigarettenpackungen angeordnet, und zwar neben einer aus Randstreifen (21, 23) gebildeten Überlappung (24) der Außenumhüllung (11). <IMAGE>

IPC 1-7  
**B65D 85/10**; **B65D 75/58**; **B65B 61/02**

IPC 8 full level  
**B65B 19/22** (2006.01); **B65B 43/00** (2006.01); **B65B 61/02** (2006.01); **B65D 77/00** (2006.01); **B65D 85/10** (2006.01); **B65D 75/58** (2006.01)

CPC (source: EP)  
**B65B 19/228** (2013.01); **B65B 61/02** (2013.01); **B65D 85/1072** (2013.01); **B65D 75/5827** (2013.01)

Cited by  
CN109204975A; IT201900005106A1; WO2020202123A1; EP1725456A1

Designated contracting state (EPC)  
DE GB IT

DOCDB simple family (publication)  
**EP 1035039 A2 20000913**; **EP 1035039 A3 20051109**; JP 2000264310 A 20000926; JP 4246337 B2 20090402

DOCDB simple family (application)  
**EP 99121442 A 19991028**; JP 33436399 A 19991125