

Title (en)
Production process for detergent tablet

Title (de)
Produktionsverfahren für Waschmitteltablette

Title (fr)
Procédé de production pour détergent comprimé

Publication
EP 1035197 B2 20100303 (EN)

Application
EP 99870039 A 19990305

Priority
EP 99870039 A 19990305

Abstract (en)
[origin: EP1035197A1] The present invention relates to a process for making a detergent tablet, the process comprising a first step of providing a detergent composition, a second step of forming a particulate material comprising the detergent composition, and a third step of compressing the particulate material in a tablet form, the process being characterised in that it further comprises a step of cooling the detergent composition below ambient temperature between the first and the third step.

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C11D 17/00 (2006.01)

CPC (source: EP)
C11D 17/0073 (2013.01); **C11D 17/0091** (2013.01)

Citation (opposition)
Opponent :

- WO 0050548 A2 20000831 - HENKEL KGAA [DE] & W.HERMAN DE GROOT: "The Manufacture of Modern Detergent Powder", 1995, HERMAN DE GROOT ACADEMIC PUBLISHER, WASSENAAR, THE NETHERLANDS, ISBN: 90-9008464-9, pages: 113 - 127
- EP 0771827 A2 19970507 - SEIKISUI CHEMICAL CO LTD [JP]

Cited by
US10260025B2

Designated contracting state (EPC)
DE ES FR GB IT NL

DOCDB simple family (publication)
EP 1035197 A1 20000913; EP 1035197 B1 20020619; EP 1035197 B2 20100303; AR 022826 A1 20020904; AU 3612800 A 20000921; BR 0008775 A 20011226; CA 2362954 A1 20000908; CN 1425059 A 20030618; DE 69901873 D1 20020725; DE 69901873 T2 20030220; DE 69901873 T3 20100923; EP 1159394 A1 20011205; ES 2177212 T3 20021201; JP 2002538269 A 20021112; WO 0052129 A1 20000908

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EP 99870039 A 19990305; AR P000100959 A 20000303; AU 3612800 A 20000229; BR 0008775 A 20000229; CA 2362954 A 20000229; CN 00807115 A 20000229; DE 69901873 T 19990305; EP 00914783 A 20000229; ES 99870039 T 19990305; JP 2000602741 A 20000229; US 0005292 W 20000229