

Title (en)

METHOD AND APPARATUS FOR PALLETIZING ELONGATED BAGS OF CONTAINER ENDS

Title (de)

VERFAHREN UND VORRICHTUNG ZUM PALETTIEREN VON LÄNGLICHEN, MIT BEHÄLTERENDEN GEFÜLLTEN, BEUTELN

Title (fr)

PROCEDE ET APPAREIL SERVANT A PALETTISER DES SACS ALLONGES D'EXTREMITES DE CONTENEURS

Publication

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Application

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Priority

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Abstract (en)

[origin: WO9916672A1] A palletizing mechanism (PP, WB, HB-1, HB-2) supplies a pallet and a length of wrapping paper for receiving successive rows of bags until a full pallet load is prepared. The palletizing apparatus can be mated to the bagger apparatus, and operated synchronously therewith under the management of a common programmable controller. The palletizer apparatus receives each stick of can ends in a predetermined orientation, and maintains the orientation vis-a-vis all sticks in a pallet load. The sticks are placed sequentially into a row of predetermined number of sticks, then that row is loaded onto the top of a layer of wrapping, the first row being supported on a suitable empty pallet, then the wrap is passed over the last placed row. This operation proceeds with the wrap supply following a to-and-from motion until the desired number of rows is automatically built up on a pallet.

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