

Title (en)

REGISTRATION SYSTEM FOR PHASING SIMULTANEOUSLY ADVANCING WEBS OF MATERIAL HAVING VARIABLE PITCH LENGTHS

Title (de)

REGISTRIERUNGSSYSTEM FÜR DIE PHASENLAGE GLEICHZEITIG GEFÖRDERTER MATERIALBAHNEN MIT VARIABLEN ABSCHNITTSLÄNGEN

Title (fr)

SYSTEME DE REPERAGE POUR ECHELONNER DES BANDES DE MATERIAU AVANT SIMULTANÉMENT ET A LONGUEURS DE PAS VARIABLES

Publication

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Application

EP 98965416 A 19981219

Priority

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Abstract (en)

[origin: WO9932385A1] Disclosed is a registration system for phasing simultaneously advancing webs of material (30, 40) having variable pitch lengths comprising means for feeding a continuous target web (40) containing consecutively spaced target objects (42) along a path at a first velocity (V), the target web having a target web pitch length (L+P) between consecutive target objects; means for feeding a continuous controlled web (30) of material preprinted with consecutively spaced preprinted objects (22) along a path at a second velocity (Vc), the preprinted web having a controlled web pitch length (Lpp) between consecutive preprinted objects; means for adjusting the controlled web pitch length such that the controlled web pitch length is approximately equal to the target web pitch length; detection means (34) for detecting a preselected feature of the controlled web; means for generating an error signal based upon the detection of the preselected feature of the controlled web; and means for adjusting the second velocity such that the preprinted objects are shifted toward the target objects on the target web.

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