

Title (en)  
BAGGER METHOD AND APPARATUS

Title (de)  
VERFAHREN UND VORRICHTUNG ZUM EINTÜTEN

Title (fr)  
PROCEDE ET APPAREIL DE MISE EN SACS

Publication  
**EP 1042170 A1 20001011 (EN)**

Application  
**EP 98951987 A 19980930**

Priority  
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• US 6051897 P 19970930

Abstract (en)  
[origin: WO9916672A1] A palletizing mechanism (PP, WB, HB-1, HB-2) supplies a pallet and a length of wrapping paper for receiving successive rows of bags until a full pallet load is prepared. The palletizing apparatus can be mated to the bagger apparatus, and operated synchronously therewith under the management of a common programmable controller. The palletizer apparatus receives each stick of can ends in a predetermined orientation, and maintains the orientation vis-a-vis all sticks in a pallet load. The sticks are placed sequentially into a row of predetermined number of sticks, then that row is loaded onto the top of a layer of wrapping, the first row being supported on a suitable empty pallet, then the wrap is passed over the last placed row. This operation proceeds with the wrap supply following a to-and-fromotion until the desired number of rows is automatically built up on a pallet.

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