

Title (en)  
CONICAL HONEYCOMB BODY AND METHOD FOR PRODUCING SAME

Title (de)  
KONISCHER WABENKÖRPER UND VERFAHREN ZU SEINER HERSTELLUNG

Title (fr)  
CORPS ALVEOLE CONIQUE ET SON PROCEDE DE FABRICATION

Publication  
**EP 1045961 A1 20001025 (DE)**

Application  
**EP 99920692 A 19990416**

Priority  
• DE 19819202 A 19980429  
• EP 9902586 W 19990416

Abstract (en)  
[origin: DE19819202A1] The invention relates to a conical honeycomb body (1), especially a catalyst support body for exhaust-gas systems of internal combustion engines, and a method for producing same which avoids the deformations occurring especially when fixing a conical lamellar body (2) in a conical jacket tube (3). To this end, clamping aids (7; 8; 9; 10; 11; 12; 13, 14) are arranged in the jacket tube (3) at a distance from its front openings (4, 5) and are configured such that at least in sections they have a ring shape. The preferred clamping aids (7; 8; 9; 10; 11; 12; 13, 14) provided for by the invention are advantageously characterized in that they allow for the economical production of conical honeycomb bodies (1) having greater mechanical strength. Their variants also make it possible to influence the function of the edge area of the conical honeycomb body (1) in a targeted manner. Especially beading (9, 11), necking (8, 12) and/or rings (7, 10) achieve, for example, a barrier effect so that no fluids are able to circulate in the channels situated in the edge area of the jacket tube (3) in which fluids would be otherwise be able to circulate. The front openings (4, 5) of the jacket tube (3) are free of inserted elements and can therefore be easily be welded to other components of the exhaust-gas system.

IPC 1-7  
**F01N 3/28; B01J 35/04**

IPC 8 full level  
**B01J 35/04** (2006.01); **B21D 17/00** (2006.01); **B21D 51/10** (2006.01); **B21D 53/88** (2006.01); **F01N 3/28** (2006.01)

CPC (source: EP US)  
**B01J 35/56** (2024.01 - EP US); **B21D 17/00** (2013.01 - EP US); **B21D 51/10** (2013.01 - EP US); **B21D 53/88** (2013.01 - EP US); **F01N 3/2842** (2013.01 - EP US); **Y10T 29/49345** (2015.01 - EP US); **Y10T 428/1234** (2015.01 - EP US); **Y10T 428/12382** (2015.01 - EP US)

Citation (search report)  
See references of WO 9956010A1

Designated contracting state (EPC)  
DE ES FR GB IT

DOCDB simple family (publication)  
**DE 19819202 A1 19991104**; DE 59901919 D1 20020808; EP 1045961 A1 20001025; EP 1045961 B1 20020703; EP 1045961 B9 20021211; ES 2183549 T3 20030316; US 6613446 B1 20030902; WO 9956010 A1 19991104

DOCDB simple family (application)  
**DE 19819202 A 19980429**; DE 59901919 T 19990416; EP 9902586 W 19990416; EP 99920692 A 19990416; ES 99920692 T 19990416; US 70915300 A 20001030