

Title (en)

DEVICE FOR STEP-BY-STEP BENDING OF METAL STRIPS OR SHEETS

Title (de)

VORRICHTUNG ZUM SCHRITTWEISEN BIEGEN VON METALL-BÄNDERN UND/ODER BLECHEN

Title (fr)

DISPOSITIF POUR LE PLIAGE, PAR PHASES SUCCESSIVES, DE BANDES ET/OU DE TOLES METALLIQUES

Publication

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Application

EP 99906155 A 19990119

Priority

- DE 19802589 A 19980123
- EP 9900287 W 19990119

Abstract (en)

[origin: DE19802589A1] The bending device bends sheets or strips into trapezoid or other shapes. It has a pressure cylinder (4) with a piston (5) movable perpendicular to a horizontal machine bed (1), with a pressure rest (9) fitted to its piston rod (6), an axially movable punch (11) and pairs of clamping elements (2, 14; 3, 15) consisting of a lower anvil (2, 3) and upper pressure cylinder (14, 15) with extendible piston rod (18) carrying a clamping batten (19).

IPC 1-7

B21D 13/02

IPC 8 full level

B21D 5/01 (2006.01); **B21D 11/18** (2006.01); **B21D 13/02** (2006.01)

CPC (source: EP)

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