

Title (en)  
Integrity Protection Device

Title (de)  
Originalitätsverschlüss

Title (fr)  
Fermeture Inviolable

Publication  
**EP 1056066 A2 20001129 (EN)**

Application  
**EP 00110925 A 20000525**

Priority  
• IT MI990341 U 19990527  
• IT MI992007 A 19990927

Abstract (en)  
A method for producing integrity protection devices for packagings of commercial products in general, comprising the steps of: performing, on an adhesive-coated material, printing on a front layer of the adhesive-coated material, the front layer constituting a label; performing a die-cutting of the front layer of material of the adhesive-coated material, in order to form pre-cuts on the front layer; laminating the adhesive-coated material; performing an additional die-cutting of the laminated adhesive-coated material, in order to define the contours of the label. <IMAGE>

IPC 1-7  
**G09F 3/02**; **G09F 3/03**

IPC 8 full level  
**B31D 1/02** (2006.01); **G09F 3/02** (2006.01)

CPC (source: EP)  
**B31D 1/021** (2013.01); **G09F 3/0292** (2013.01)

Cited by  
EP3070701A1; IT201700040161A1; EP1587047A1; ITMI20111730A1; FR2889916A1; EP1757196A3; EP1442897A1; FR2957182A1; EP2017809A3; US9663282B2; US9630761B2; US10118741B2; US11027892B2; US9688442B2; US9708104B2; US9656783B2; US9919855B2; US10829285B2; EP1645943B2

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