

Title (en)

DEVICE FOR THE CONTINUOUS HORIZONTAL CASTING OF PROFILED MEMBERS, IN PARTICULAR OF METAL STRIPS

Title (de)

VORRICHTUNG ZUM HORIZONTAL EN STRANGGIESSEN VON PROFIL EN, INSBESONDERE VON METALLBÄNDERN

Title (fr)

DISPOSITIF POUR COULEE CONTINUE HORIZONTALE DE PROFILS, NOTAMMENT DE BANDES METALLIQUES

Publication

EP 1056558 A1 20001206 (DE)

Application

EP 99904608 A 19990217

Priority

- AT 9900042 W 19990217
- AT 28498 A 19980218

Abstract (en)

[origin: WO9942235A1] The present invention relates to a device for the continuous horizontal casting of profiled members, in particular of metal strips, wherein said device comprises a collecting vessel for the metal melt, preferably a holding furnace as well as a mould (2) connected to the collecting vessel through a stamping frame (7). The mould has a shaping casting slot (3) comprising a fire-proof coating (4) which cannot be impregnated with the metal melt. This device also includes a swing drive mechanism (18) for the mould (2) in the casting direction. In order to provide advantageous structural conditions, the mould (2) is mounted on a sliding guide (9) which extends in the casting direction and which is associated with the collecting vessel, while the swing drive mechanism (18) rests partly on the collecting vessel and partly on the mould (2). A non-woven material (13) is further provided between the collecting vessel and the mould (2), wherein said non-woven material is prestressed under a minimal pressure depending on the hydraulic pressure of the metal melt. The non-woven material is made of fibres that cannot be impregnated with the metal melt and is used as a sealing member relative to said metal melt.

IPC 1-7

B22D 11/04

IPC 8 full level

B22D 11/04 (2006.01); **B22D 11/045** (2006.01); **B22D 11/047** (2006.01); **B22D 11/053** (2006.01)

CPC (source: EP US)

B22D 11/045 (2013.01 - EP US); **B22D 11/047** (2013.01 - EP US)

Citation (search report)

See references of WO 9942235A1

Designated contracting state (EPC)

AT CH DE FR GB IT LI

DOCDB simple family (publication)

WO 9942235 A1 19990826; AT 407350 B 20010226; AT A28498 A 20000715; AT E227618 T1 20021115; DE 59903396 D1 20021219; EP 1056558 A1 20001206; EP 1056558 B1 20021113; JP 2002503555 A 20020205; US 6554055 B1 20030429

DOCDB simple family (application)

AT 9900042 W 19990217; AT 28498 A 19980218; AT 99904608 T 19990217; DE 59903396 T 19990217; EP 99904608 A 19990217; JP 2000532229 A 19990217; US 62233000 A 20000915