

Title (en)

Method of production of knitted collars having at least a band with double colour yarn on a flat bed knitting machine with two carriages

Title (de)

Verfahren zur Herstellung von gestrickten Kragen mit mindestens ein aus zwei Farben bestehendes Teil an einer Flachstrickmaschine mit zwei Schlitten

Title (fr)

Procédé pour la fabrication de cols tricotés présentant au moins une partie à deux couleurs dans un métier à tricoter rectiligne à deux chariots

Publication

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Application

EP 99830338 A 19990603

Priority

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Abstract (en)

A method of production of knitted collars and the like having at least a portion with single colour (3a,3b,4a,4b) and at least a portion with double colour of yarn (2a,2b), by means of a flat bed knitting machine (10) with at least two carriages (11a, 11b) and single system that move along needle beds (12). The steps are provided of: with single colour yarn (3a,3b) knitting of a first article (1a) by means of a first carriage (11a) and of a second article (1b) by means of a second carriage (11b); at the end of knitting a portion (3a,3b) of the first and second article (1a,1b) with single colour yarn, quick and automatic approaching of the first and second carriage (11a,11b); continuation of knitting (2a,2b) of the first and second article (1a,1b) with a first system of a yarn of a first colour by means of the first carriage (11a) and with a second system of a yarn of a second colour by means of second carriage (11b); at the end of knitting a portion (2a,2b) with the first and second colour with approached carriages, automatic separation of the first and second carriage (11a,11b) and knitting a further portion (4a,4b) with a yarn of single colour with separate carriages. <IMAGE> <IMAGE>

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D04B 1/126 (2013.01); **D04B 7/26** (2013.01); **D04B 15/96** (2013.01)

Citation (search report)

- [A] EP 0470789 A2 19920212 - SHIMA SEIKI MFG [JP]
- [A] GB 2180266 A 19870325 - STOLL & CO H
- [A] US 5014524 A 19910514 - SMILOVICI ADRIAN [US]

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