Title (en)

Process for assembling washing machines

Title (de)

Verfahren zum Zusammenbauen einer Waschmaschine

Title (fr)

Procédé pour l'assemblage d'une machine à laver

Publication

EP 1057922 A2 20001206 (EN)

Application

EP 00101438 A 20000125

Priority

IT MI990303 A 19990216

Abstract (en)

A process for assembling washing machines comprises a tub (10, 26), a rotary drum (12), mechanical components comprising a motor (56), a water discharge pump (115), elastic support means (74, 76), and shock absorbers (70, 72); electric components (62, 64), a front panel (80) wherein there are housed and fastened the activation, program and control devices (82), a detergents box (84) and an external body (120), said process comprising the following steps: fastening on the outer surface of tub (10, 26), wherein drum (12) is inserted, all the mechanical and electric components, an end of the elastic means (76) and of the shock absorbers (72) and the front panel (80); testing the so assembled washing machine; inserting the tested washing machine in the external body (120), and fastening to said external body the free ends of the elastic means (76) and of the shock absorbers (72) and the front panel (80), on prior detachment from the tub. <IMAGE>

IPC 1-7

D06F 39/12; D06F 37/26

IPC 8 full level

D06F 37/26 (2006.01); **D06F 39/12** (2006.01)

CPC (source: EP US)

D06F 37/206 (2013.01 - EP US); **D06F 37/263** (2013.01 - EP); **D06F 37/265** (2013.01 - EP); **D06F 37/267** (2013.01 - EP); **D06F 37/268** (2013.01 - EP); **D06F 39/12** (2013.01 - EP US)

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Designated contracting state (EPC)

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE

DOCDB simple family (publication)

EP 1057922 A2 20001206; **EP 1057922 A3 20020508**; IT 1308700 B1 20020110; IT MI990303 A1 20000816; TR 200000430 A2 20000921

DOCDB simple family (application)

EP 00101438 A 20000125; IT MI990303 A 19990216; TR 200000430 A 20000216