

Title (en)
Process for assembling washing machines

Title (de)
Verfahren zum Zusammenbauen einer Waschmaschine

Title (fr)
Procédé pour l'assemblage d'une machine à laver

Publication
EP 1057922 A3 20020508 (EN)

Application
EP 00101438 A 20000125

Priority
IT MI990303 A 19990216

Abstract (en)
[origin: EP1057922A2] A process for assembling washing machines comprises a tub (10, 26), a rotary drum (12), mechanical components comprising a motor (56), a water discharge pump (115), elastic support means (74, 76), and shock absorbers (70, 72); electric components (62, 64), a front panel (80) wherein there are housed and fastened the activation, program and control devices (82), a detergents box (84) and an external body (120), said process comprising the following steps: fastening on the outer surface of tub (10, 26), wherein drum (12) is inserted, all the mechanical and electric components, an end of the elastic means (76) and of the shock absorbers (72) and the front panel (80); testing the so assembled washing machine; inserting the tested washing machine in the external body (120), and fastening to said external body the free ends of the elastic means (76) and of the shock absorbers (72) and the front panel (80), on prior detachment from the tub. <IMAGE>

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D06F 37/268 (2013.01 - EP); **D06F 39/12** (2013.01 - EP US)

Citation (search report)
• [A] EP 0588100 A1 19940323 - MIELE & CIE [DE]
• [A] EP 0168585 A2 19860122 - ZANUSSI ELETTRODOMESTICI [IT]

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