

Title (en)  
Fluoropolymer pump diaphragm with integral piston stud

Title (de)  
Fluoropolymerpumpmembran mit integriertem Kolbenschaft

Title (fr)  
Membrane de pompe en polymère fluoré avec tige de piston intégrée

Publication  
**EP 1058005 A2 20001206 (EN)**

Application  
**EP 00111751 A 20000602**

Priority  
US 32511499 A 19990603

Abstract (en)  
A pump diaphragm (110) includes a layer (12) fabricated from polytetrafluoroethylene (PTFE) and an integral stud (16). In one embodiment, the stud (16) is encapsulated within a hub assembly fabricated from PTFE and fastened to the PTFE layer with adhesive or welding, etc. In alternate embodiments, the stud (16) may be molded in-situ with the PTFE layer using various methodology, including pressing the stud onto a heated PTFE layer. The PTFE layer (12) then may be subjected to various forming operations to provide the diaphragm (110) with desired dimensions and/or properties. Moreover, an additional layer or layers, such as an elastomeric layer (14), may be laminated onto an inside surface of the PTFE layer (12) to provide a composite pump diaphragm (110). <IMAGE>

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**F04B 43/00**

IPC 8 full level  
**F04B 43/00** (2006.01)

CPC (source: EP US)  
**F04B 43/0054** (2013.01 - EP US); **F05C 2225/04** (2013.01 - EP US)

Citation (applicant)  
• US 15905998 A 19980923  
• US 4130535 A 19781219 - CORAN AUBERT Y, et al

Cited by  
EP1518656A1; EP1128065A3; EP3382238A1; CN109367145A; US10640621B2; US9057366B2; WO2011103890A1

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