

Title (en)  
METHOD AND DEVICE FOR FILLING CARTONS

Title (de)  
VERFAHREN UND VORRICHTUNG ZUM FÜLLEN VON KARTONS

Title (fr)  
PROCEDE ET DISPOSITIF POUR REMPLIR DES CARTONS

Publication  
**EP 1058648 B1 20030129 (DE)**

Application  
**EP 99910240 A 19990219**

Priority  
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• EP 9901079 W 19990219

Abstract (en)  
[origin: DE19807469A1] A process and assembly are employed to fill and place groups of small, flat filled bags in layers within a transport carton (11). A group (19) of bags (10) is positioned within the carton (11) and form a single layer (20). The group (19) of bags (19) is deposited in the carton (11) by a filling conveyer (29), which releases the bags one-by-one to form the layer (20).

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**B65B 5/10**; **B65B 25/14**

IPC 8 full level  
**B65B 5/10** (2006.01); **B65B 25/14** (2006.01); **B65B 35/24** (2006.01); **B65B 35/44** (2006.01)

CPC (source: EP US)  
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