

Title (en)
METHOD FOR HARDENING AND TEMPERING STEEL STRIPS

Title (de)
VERFAHREN ZUM VERGÜTEN VON STAHLBÄNDERN

Title (fr)
PROCEDE D'AMELIORATION DE FEUILLARDS D'ACIER

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Application
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Abstract (en)
[origin: DE19860472A1] The invention relates to a method for the continuous hardening and tempering of steel strips. According to this method, for hardening the strip material is heated to a hardening temperature and then quenched and for tempering said material is exposed to a tempering temperature. To obtain virtually constant hardening in a steel strip whose thickness varies along its length, the strip material is heated during tempering in such a way that it does not reach the tempering temperature until shortly before leaving the tempering zone. As a result the duration of exposure to the tempering temperature has no effect on the strip material's final hardness, which is instead determined exclusively by the tempering temperature.

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