

Title (en)

Method and equipment for removing and/or cutting off bobs when die-casting

Title (de)

Verfahren und Vorrichtung zum Entfernen und/oder Abschneiden von Anschnitten beim Druckgiessen

Title (fr)

Procédé et dispositif pour enlever et/ou découper des attaques pendant la coulée en coquille

Publication

EP 1063036 A1 20001227 (EN)

Application

EP 99830392 A 19990622

Priority

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Abstract (en)

The invention concerns equipment for removing the bobs (runners, gates)(16,17) from die-cast pieces (11). It is made up of hubs (18,19) mounted crossways in the parts or half dies (12a,12b) of the die, facing the bobs at the height of the attachment zones (16',17') of the latter to the piece. The hubs are moved to push away and detach the feedheads after the piece has been moulded and before the die is opened to lift off the said piece.
<IMAGE>

IPC 1-7

B22D 17/20

IPC 8 full level

B22D 17/20 (2006.01)

CPC (source: EP)

B22D 17/2076 (2013.01)

Citation (search report)

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