

Title (en)  
CONVEYOR DEVICE

Title (de)  
TRANSPORTVORRICHTUNG

Title (fr)  
DISPOSITIF DE TRANSPORT

Publication  
**EP 1066127 B1 20020522 (DE)**

Application  
**EP 99907414 A 19990126**

Priority  
• DE 19813139 A 19980325  
• EP 9900466 W 19990126

Abstract (en)  
[origin: US6439372B1] The invention relates to a conveyor device, including a conveyor belt for transporting workpieces out of a cutting or stamping device and a placement star wheel for putting upright the workpieces, which are delivered horizontally upright. The placement star wheel is mounted downstream of the conveyor strip. Conveyor bands which grip the workpieces on top and/or at the bottom are provided between the conveyor belt and the delivery star wheel. The conveyor bands move at essentially the same speed as the conveyer belt and the placement star wheel and are arranged in such a way to guide the workpieces into the receiving elements of the placement wheel.

IPC 1-7  
**B21D 43/28**; **B26D 7/32**; **B65H 29/40**

IPC 8 full level  
**B21D 43/28** (2006.01); **B26D 7/32** (2006.01); **B65H 29/12** (2006.01); **B65H 29/40** (2006.01)

CPC (source: EP US)  
**B65H 29/12** (2013.01 - EP US); **B65H 29/40** (2013.01 - EP US); **B65H 2513/10** (2013.01 - EP US); **B65H 2513/11** (2013.01 - EP US); **B65H 2701/1924** (2013.01 - EP US)

Designated contracting state (EPC)  
AT BE CH DE DK ES FR GB IT LI NL SE

DOCDB simple family (publication)  
**US 6439372 B1 20020827**; AT E217817 T1 20020615; CA 2324581 A1 19990930; DE 19813139 C1 19990923; DE 59901501 D1 20020627; EP 1066127 A1 20010110; EP 1066127 B1 20020522; WO 9948632 A1 19990930

DOCDB simple family (application)  
**US 64745601 A 20010308**; AT 99907414 T 19990126; CA 2324581 A 19990126; DE 19813139 A 19980325; DE 59901501 T 19990126; EP 9900466 W 19990126; EP 99907414 A 19990126