

Title (en)

A FORMING DEVICE AND METHOD FOR FORMING A HOSE INTO A WEB WITH MUTUALLY SEQUENTIAL PACKAGING BLANKS

Title (de)

VERFAHREN UND VORRICHTUNG ZUM FORMEN EINER SCHLAUCHFOLIE IN EIN BAND AUF EINANDERFOLGENDER VERPACKUNGSZUSCHNITTE

Title (fr)

DISPOSITIF DE FACONNAGE, PROCEDE PERMETTANT DE FACONNER UN TUYAU FLEXIBLE EN UNE BANDE CONTINUE AVEC DES FLANS D'EMBALLAGE MUTUELLEMENT SEQUENTIELS

Publication

**EP 1075420 B1 20030416 (EN)**

Application

**EP 98928714 A 19980527**

Priority

- SE 9800998 W 19980527
- SE 9702133 A 19970605

Abstract (en)

[origin: WO9855360A1] A hose (1) of a flexible plastic material is designed so as to be reformed into a web (2) with mutually sequential packaging blanks (26) separated by transverse slits (27). The hose has a region (15) oriented in the longitudinal direction of the hose which is cut on the formation of the web (2). At least one longitudinal thickening (14) is included in the region. A device for reforming the hose (1) into the web (2) has retainer devices (33a, 33b) provided with a channel. The channel is provided with a gap whose width exceeds the thickness of two adjacent hose walls (11a, 11b). A slitting device is located in the channel. Means (37, 39) are provided for forming the transverse and longitudinal slits (27, 29) and also transverse connecting zones between the walls (11a, 11b) of the hose on either side of each transverse slit (27). When the hose (1) is displaced in the channel, the hose is cut by the slitting device, and also the longitudinal slits (29) and the transverse slits (27) are formed by the cutting means (37, 39). The means (39) weld together the walls (11a, 11b) of the hose on either side of each slit (27).

IPC 1-7

**B65B 43/04; B65B 43/26; B31B 1/18**

IPC 8 full level

**B65B 43/04** (2006.01); **B31B 1/14** (2006.01); **B31B 19/14** (2006.01); **B65B 43/26** (2006.01)

CPC (source: EP US)

**B65B 9/08** (2013.01 - EP); **B65B 43/123** (2013.01 - EP US); **B65B 43/267** (2013.01 - EP US); **B65B 59/003** (2019.04 - EP US);  
**B65B 61/06** (2013.01 - EP US); **B65B 61/08** (2013.01 - EP US); **B31B 70/14** (2017.07 - EP US); **B65B 39/12** (2013.01 - EP US);  
**B65B 2220/06** (2013.01 - EP US)

Designated contracting state (EPC)

AT BE CH DE DK ES FI FR GB IE IT LI NL SE

DOCDB simple family (publication)

**WO 9855360 A1 19981210**; AT E237504 T1 20030515; AU 723847 B2 20000907; AU 8044298 A 19981221; CA 2293423 A1 19981210;  
CN 1259098 A 20000705; DE 69813630 D1 20030522; EP 1075420 A1 20010214; EP 1075420 B1 20030416; JP 2002502333 A 20020122;  
NO 995749 D0 19991123; NO 995749 L 19991123; PL 337164 A1 20000731; SE 509523 C2 19990208; SE 9702133 D0 19970605;  
SE 9702133 L 19981206; US 6364820 B1 20020402

DOCDB simple family (application)

**SE 9800998 W 19980527**; AT 98928714 T 19980527; AU 8044298 A 19980527; CA 2293423 A 19980527; CN 98805876 A 19980527;  
DE 69813630 T 19980527; EP 98928714 A 19980527; JP 50223899 A 19980527; NO 995749 A 19991123; PL 33716498 A 19980527;  
SE 9702133 A 19970605; US 44527799 A 19991220