

## Title (en)

Descaling device for a continuously cast metal strip

## Title (de)

Entzunderungsvorrichtung für ein stranggegossenes Metallband

## Title (fr)

Dispositif de décalaminage pour une bande métallique coulée en continu

## Publication

**EP 1077095 A3 20031029 (DE)**

## Application

**EP 00116996 A 20000808**

## Priority

DE 19938705 A 19990814

## Abstract (en)

[origin: US6385832B1] A descaling device for hydromechanically descaling metal strip has a descaling spray arrangement with first and second spray nozzles arranged adjacent to one another in first and second spray nozzle rows transverse to the transport direction with several first and second spray nozzle rows successively arranged in the transport direction above a top side and underneath a bottom side of the metal strip. The first and second spray nozzles spray a high pressure water jet onto the top and bottom sides. First catch troughs are correlated with the first spray nozzles and catch water of the high pressure water jets of the first spray nozzles. The first spray nozzle rows together with the first catch troughs are pivotable about a pivot axis and vertically adjustable relative to the top side by a signal from a measuring device. The first catch troughs are pivotable independently of the first water spray nozzles counter to the transport direction about a pivot point and vertically adjustable and automatically yielding relative to the top side. The first spray nozzle rows are arranged in first spray beams, wherein each spray beam has a lever and is freely pivotable about the pivot point of the first catch troughs in order to be vertically adjustable and automatically yielding relative to the top side.

## IPC 1-7

**B21B 45/08**

## IPC 8 full level

**B21B 45/08** (2006.01); **B21B 39/00** (2006.01)

## CPC (source: EP US)

**B21B 45/08** (2013.01 - EP US); **B21B 39/006** (2013.01 - EP US); **Y10T 29/45** (2015.01 - EP US); **Y10T 29/4528** (2015.01 - EP US); **Y10T 29/4533** (2015.01 - EP US); **Y10T 29/4544** (2015.01 - EP US); **Y10T 29/4572** (2015.01 - EP US)

## Citation (search report)

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- [DA] WO 9711797 A1 19970403 - HERMETIK HYDRAULIK AB [SE], et al
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- [A] DE 4302331 A1 19940804 - SCHLOEMANN SIEMAG AG [DE]
- [A] ROHDE W ET AL: "STAND, LEISTUNGSVERMÖGEN UND WEITERENTWICKLUNG DER CSP-TECHNOLOGIE", STAHL UND EISEN, VERLAG STAHL EISEN GMBH. DÜSSELDORF, DE, vol. 115, no. 9, 15 September 1995 (1995-09-15), pages 89 - 99,148, XP000527912, ISSN: 0340-4803
- [A] PATENT ABSTRACTS OF JAPAN vol. 012, no. 292 (M - 729) 10 August 1988 (1988-08-10)
- [A] DATABASE WPI Section Ch Week 199601, Derwent World Patents Index; Class M21, AN 1996-008938, XP002252640

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## Designated contracting state (EPC)

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**US 63755400 A 20000811**; AT 00116996 T 20000808; BR 0003485 A 20000810; CA 2315938 A 20000814; DE 19938705 A 19990814; DE 50012007 T 20000808; EP 00116996 A 20000808; ES 00116996 T 20000808; JP 2000244364 A 20000811; MX PA00007939 A 20000814