

Title (en)  
Self closing valve manufacturing method

Title (de)  
Verfahren zur Herstellung eines selbstschliessenden Ventils

Title (fr)  
Procédé de fabrication d'une soupape à fermeture automatique

Publication  
**EP 1078863 B1 20031217 (DE)**

Application  
**EP 00124846 A 19980225**

Priority  
• DE 29703275 U 19970225  
• EP 98912395 A 19980225

Abstract (en)  
[origin: EP1078863A1] The membrane (5) has a closure cover (7) and a retainer flange (10) joined to the cover via a connector wall (8) to form a pot-shaped arrangement. At least one slot opening (16) in the cover is intermittently filled in along its length. Preferably three slots, all filled in intermittently, extend outwards in a radial direction from the middle of the cover to form a star-shaped pattern. A bridging section of cover material is left behind to fill in part of the slot and divide it into two sections which have different lengths.

IPC 1-7  
**B65D 47/20**

IPC 8 full level  
**B65D 47/20** (2006.01)

CPC (source: EP)  
**B65D 47/2031** (2013.01)

Cited by  
NL1038867C2; DE102005012706A1; DE102005012706B4; EP1700636A3; EP1290967B2

Designated contracting state (EPC)  
AT CH DE ES FR GB IT LI

DOCDB simple family (publication)  
**EP 1078863 A1 20010228; EP 1078863 B1 20031217**; AT E229458 T1 20021215; AT E256604 T1 20040115; AU 6725198 A 19980918; DE 29703275 U1 19980625; DE 59806624 D1 20030123; DE 59810488 D1 20040129; EP 0963323 A1 19991215; EP 0963323 B1 20021211; ES 2189147 T3 20030701; ES 2212956 T3 20040816; WO 9838102 A1 19980903

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