

Title (en)

METHOD FOR REMOVING A HARD MATERIAL LAYER DEPOSITED ON A HARD METAL WORK PIECE, AND A FIXING DEVICE FOR AT LEAST ONE WORK PIECE

Title (de)

VERFAHREN ZUR ENTSCHICHTUNG EINER AUF EINEM HARTMETALL-WERKSTÜCK AUFGEBRACHTEN HARTSTOFFSCHICHT UND HALTERUNG FÜR MINDESTENS EIN WERKSTÜCK

Title (fr)

PROCEDE POUR ELIMINER UNE COUCHE DE SUBSTANCE DURE APPLIQUEE SUR UNE PIECE EN METAL DUR ET ELEMENT DE RETENUE POUR AU MOINS UNE PIECE

Publication

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Application

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Priority

CH 9800152 W 19980421

Abstract (en)

[origin: WO9954528A1] A hard material layer deposited on a hard metal work piece is removed by electrolytic passivation in which a maximum current density equal to at least 0.01 A/cm² is generated on the work piece at the beginning of the layer removal process. In doing this, the hard material layer rapidly flakes off without causing substantial damage to the hard metal material located underneath.

IPC 1-7

C25F 5/00

IPC 8 full level

C25F 5/00 (2006.01); **C25F 7/00** (2006.01)

CPC (source: EP)

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